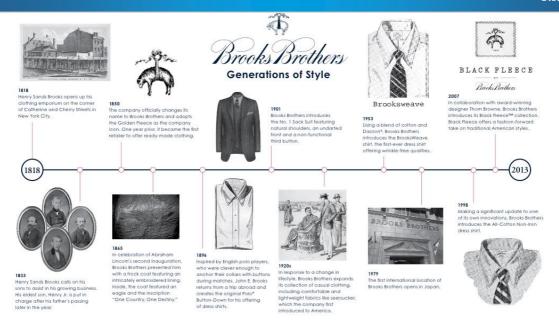


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Brooks Brothers

Overview

The History of Brooks Brothers



The History of Brooks Brothers

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Abraham Lincoln

(1809 - 1865) The 16th President of the US, wore a magnificent coat specially crafted for him by Brooks Brothers with "One Country, One Destiny." hand stitched in the lining at his second inauguration.





John F. Kennedy

(1917 – 1963)
The 35th President of the US, popularized
Brooks Brothers' fashionable two-button
suit when he wore it at his inauguration.







Barack Obama

(1961 –) The 44^{th} President of the US, wore a Brooks Brothers coat and cashmere scarf to his inauguration.

The Global Footprint

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30 Countries 600 locations



*Countries in red are new and emerging markets within Brooks Brothers

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FlexPLM at Brooks Brothers

Global Transformation

- In August 2012, Brooks Brothers launched a global initiative to support the global Omni-channel business model, known as the BBGT, by focusing on the re-alignment of:
 - Supply chain processes
 - Customer facing initiatives
 - Organizational structure
 - Technology
- Key BBGT Requirements:
 - Support a rapid international store expansion
 - Coordination of sourcing offices (New York, Hong Kong, and Milan)
 - Enhance three distribution hubs: USA, Italy and Hong Kong
 - Expand into US and International Wholesale markets
 - Alleviate complexities and inaccuracies in business process from using Microsoft platforms, such as Excel, for communication
 - A single source of record for data management with global visibility

FlexPLM at Brooks Brothers

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Requirements from a PLM system

- A solution that would be part of a global business transformation
- The system must:
 - Allow visibility of product information and consistency across the world
 - Improve the speed of product development Design to Production
 - Reduce product development costs
 - Enable capture of local taste and product needs
 - Integrate easily with SAP

FlexPLM Implementation

- Initial Implementation: May 2013 (v10.1)
 - Upgrade: May 2014 (v10.1 M40)
- Enhanced visibility and better management of the design and product development processes
- International sourcing offices have real-time visibility and work in parallel with the US
- Reduction of duplicative work throughout all impacted teams
- Establishment of an official "System of Record" for Product Development and Merchandising data
- Enabled efficient cross-functional information sharing and collaborative design & development
 - E-commerce, Marketing, Regional Markets, Overseas partners and Vendor
- · Ability to interface with multiple systems, including SAP, Sales, Production Tracking, and Demand aggregation tools

FlexPLM at Brooks Brothers

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Cross - Functional Collaborations



Team	Libraries Owned
Design and CAD	Images, Colors, Palettes, Bill of Materials
Global Merchandising	Product, Colorway, Samples, Bill of Materials
Product Development *Supported by Sourcing Offices	Sourcing Configuration, Costing, Samples
Production Management *Supported by Sourcing Offices	Costing
Technical Design *Supported by Sourcing Offices	Sizing Definitions, Specifications, Samples, Measurements
Fabric and Trim Development *Supported by Sourcing Offices	Materials
Markets and Customers	Samples

Product Sample Request Enhancement

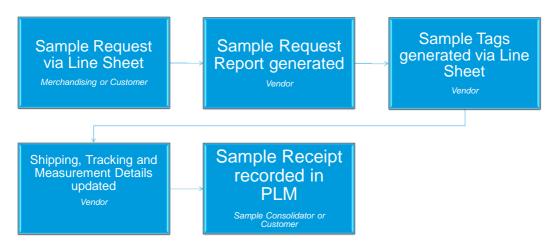
Sample Request Enhancement

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Enhancement Details

- In September 2014, Brooks Brothers launched an enhancement to customize the Sample Request process in FlexPLM
- · Designed to provide ease of Sample Request from the Line Sheet
- Enabled assigning Colorway Number to the Sample Request
- · Defaulted Primary Specifications and Measurements for more efficient data population
- Defaulted the Sample Request Assignee to the Product Development role on the Product-Season Resources page
- · Collaborated with Vendor Portal to input Sample Measurements, Shipping and Tracking details
- · Sample Tracking and Lap Dip Tracking VRD Report
 - Note: Current business process is only using the Sample Tracking Report.

Current Business Process Flow



Sample Request Enhancement

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Lessons Learned - Requesting from Line Sheet

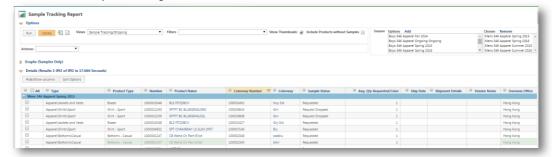
- · Not able to request samples by colorway from Line sheet
 - Using the Line Sheet Ajax, a row for Sample Request must be added for all Colorway requests
- The order of the fields in the Line Sheet Ajax is very important to user adoption
 - Scrolling through the ajax window for all columns necessary can be tedious



- OOTB Sample Type attribute is not Mass Updateable
 - Exploring the option of creating a default value to eliminate duplicative population
- · Using the OOTB Carryover functionality will bring the prior seasons' specifications and associated sample requests
 - The sample requests from the requested season will show up in the carryover season VRD Sample Tracking Report
 - Disable Carryover functionality and enforce business process to leverage: "Add Existing" functionality

Sample Request Enhancement

Lessons Learned - Sample Tracking VRD

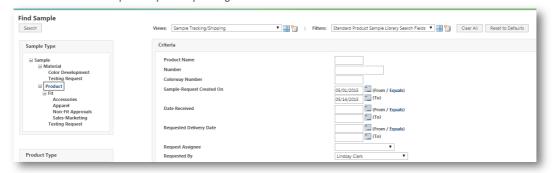


- OOTB Sample Size field is not visible in the Sample Tracking VRD
 - Create an additional attribute that will default to the OOTB Sample Size
- · Not recommended for Vendor Portal users
 - If enabling Sample Tracking VRD report for Vendor Portal users, previously defined security roles are not accommodated
- OOTB Sample Size field is not visible in the Sample Tracking VRD
 - Create an additional attribute that will default to the OOTB Sample Size

Sample Request Enhancement

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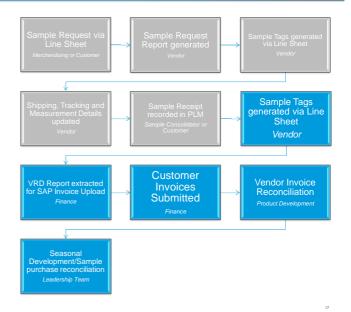
Lessons Learned - Sample Request Updating



- · Leverage the OOTB System fields to determine Requester and Date Requested
 - Secured accountability to the team or customer that is requesting the sample
- · Season attribute not in Sample Library
 - Sample Library is searched by using the Requester Name and Date Requested to find samples for a specific season

Future Process Development

- Leveraging this Sample Request Enhancement, enables the ability to expand the existing Sample Invoicing process
 - Leveraging PLM Data to support invoice visibility and creation
 - Enhanced sample financial accountability
 - Increased Customer/Vendor collaboration
 - Ease of reconciliation to Sample requests and Development KPIs



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