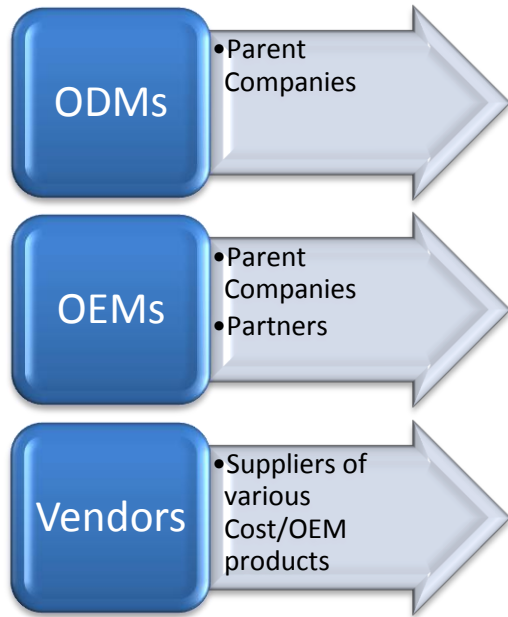
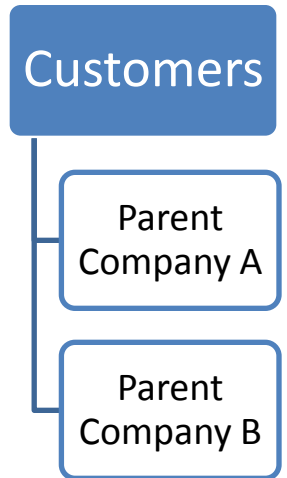
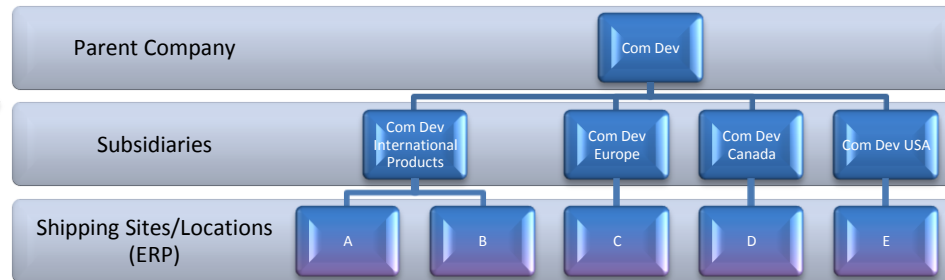


Overview of Supplier Management Organization Structure

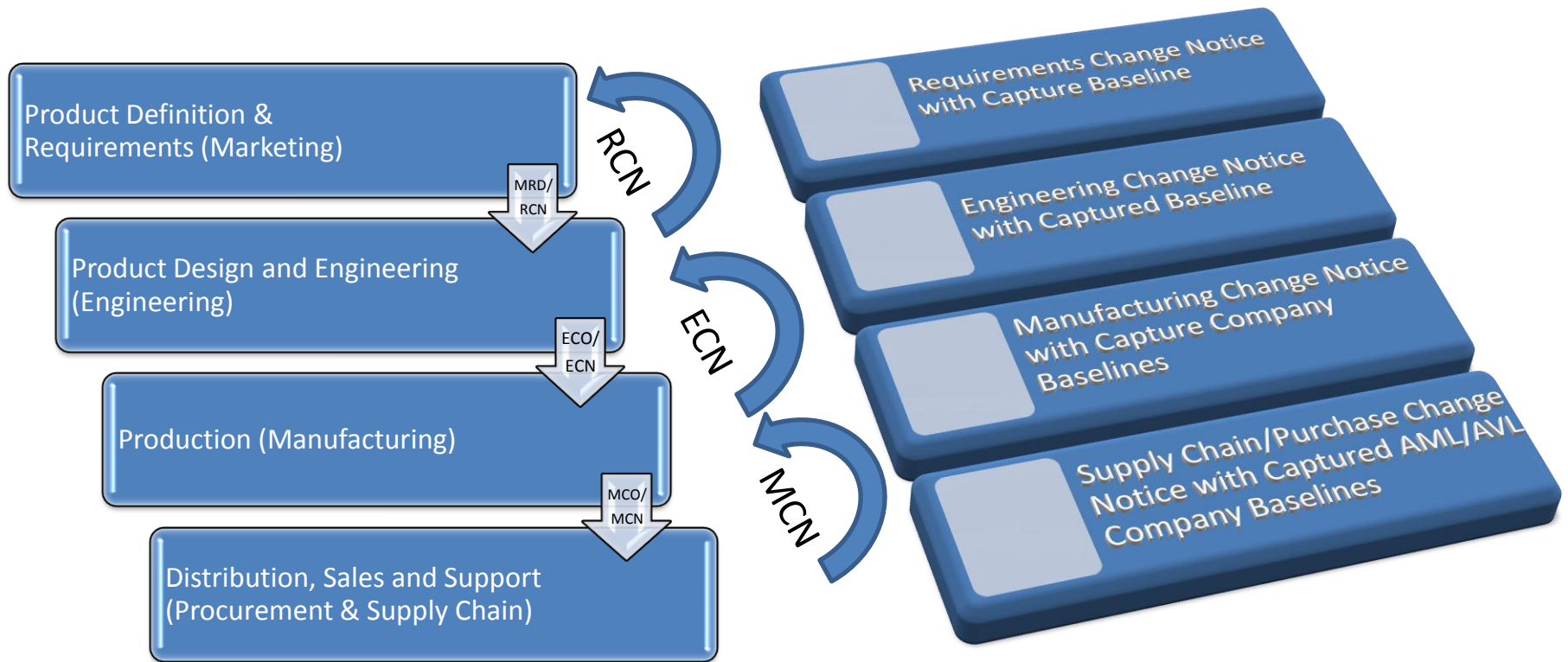
External Organizations Manufacturing Structure



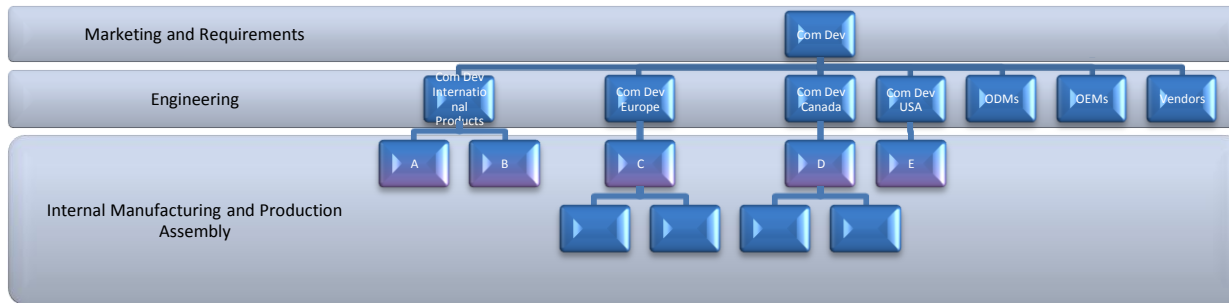
Internal Organizations Manufacturing Structure



4 Separate Configurations to Capture At the Point of Release



Rate of Change and Number of Configurations



Rate of Change and Number of Configurations

