

Windchill Product Analytics 10.1 x M10

New Features

SCM Solutions Validation & Enablement

October 24, 2012



- **New Features in WPA Platform**

- Management of BOM Collections
- Support for JMS with Active MQ for Processing Jobs
- Support for IE 9.0, Safari 5.1.7 Web Browsers
- New Roles for Improved Access Control
- Scheduled Job Listing
- Webservice Authentication Changes



- **New Feature in EC Module**

- New Specifications
- Updates to REACH Specifications
- Updates to EU RoHS Specification
- EC Module New Roles for Improved Access Control
- Enhancement to “Material Content” Tab
- IMDS Features
- Other Enhancements

- **New Feature in Cost Module**

- Bulk Upload Of Cost Data
- Display Order of Cost Breakdown Types Can Be Controlled

New Feature In WPA Platform

BOM Collections

Create BOM Collections

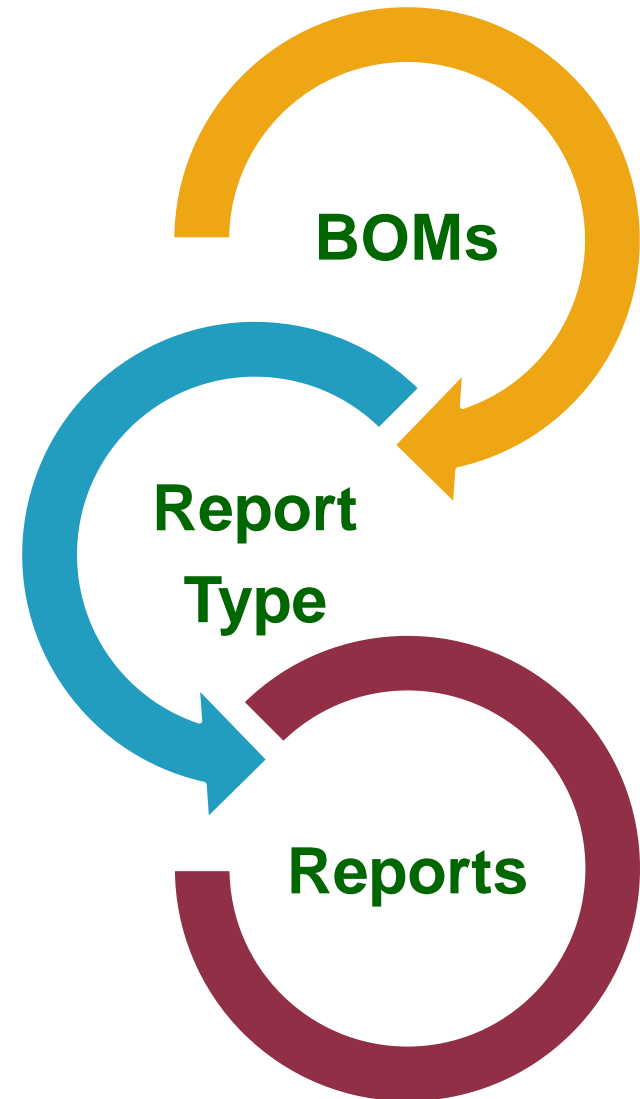
- Create BOM Collection
- Add/Remove BOMs to Collections
- My BOM Collections

Assign Report Type

- Add Collection Summary Report
- Part Sourcing Summary Report
- EC Data Completeness Report

View Reports

- Send Reports to Queue
- Delete Report Options
- Report History



Part Sourcing Summary Report

- *Used to identify the Supply Chain Risk for a collection of Products (BOMs).*
- *Displays Unique Parts with No Identified Supplier Parts,*
- *Summary counts of Single sourced and multi-sourced parts.*



Part Sourcing
Summary Report

EC Data Completeness Report

- *Used to identify the Compliance Status Information for a collection of Products (BOMs).*
- *Displays Unique Parts with Compliant, Non Compliant and Unreported Supplier Parts.*



EC Data
Completeness Repo

{J.M.S}

with



- ❑ The Java Messaging Service (JMS) with the ActiveMQ is provided as part of a Framework Component for Processing Jobs (For BOM Collections).
- ❑ The Settings for the Primary JMS Server and Failover Servers (if installing in a Clustered Server Environment) can be Configured during WPA Installation.



Safari 6.0

(Mac)

Safari 5.1.7

(Windows 7)

ROLE_RDR_REVIEW

- *Enables the User to View, Accept, and Reject the Files for Upload.*

ROLE_RDR_UPLOAD

- *Enables the User to Upload Files and View Upload Queue.*
- *The Upload Files also include Suppliers From File and BOM AVL files.*

Scheduled Jobs

R...	Application	Job	Next Execution Time	Fixed Delay (ms)	Cron Expression
1	Cost Information	Purge Cost Estimate Report Job	Wednesday, October 10 2012 7:00:00 PM UTC-4		0 0 1 * * ?
2	Cost Information	Company Part Cost Status Job	Wednesday, October 10 2012 2:46:00 PM UTC-4		0 * * * * ?
3	Document Scanning Framework	Upload Document Scanner	Wednesday, October 10 2012 2:45:30 PM UTC-4		0/2 * * * * *
		Job Id: com.ptc.insight.document.connector.upload.job.scheduler Description: Scan directories for files to add to upload queue	New		
4	Environmental Compliance	Company Part Compliance Job	Wednesday, October 10 2012 2:46:00 PM UTC-4		0 * * * * ?
5	Environmental Compliance	Supplier Part Compliance Job	Wednesday, October 10 2012 2:46:00 PM UTC-4		0 * * * * ?
6	Job Processing Framework	Job Terminator	Wednesday, October 10 2012 2:46:30 PM UTC-4		30 */2 * * * ?
		Job Id: com.ptc.insight.job.core.timeout.scheduler Description: Terminates a running job if it exceeds its timeout.	New		
7	Life Cycle Analytics	Company Part Impact Job	Wednesday, October 10 2012 2:46:00 PM UTC-4		0 * * * * ?
8	Relevant Data Repository	Document Make Official Job	Wednesday, October 10 2012 2:45:33 PM UTC-4	10000	
9	Relevant Data Repository	Document Upload Job	Wednesday, October 10 2012 2:45:31 PM UTC-4	10000	
10	Relevant Data Repository	Purge BOM Job	Wednesday, October 10 2012 7:00:00 PM UTC-4		0 0 1 * * ?

Page 1 of 1 | Displaying 1 - 10 of 10

Upload Document Scanner

- Used to upload Material Declarations Automatically from a Folder
- Can be configured for Multiple File Folder to Multiple Parsers.
- See Configuration Guide for more details

Job Terminator

- Used in “BOM Collection” feature, to stop any jobs that exceed the pre configured timeout limit
- See Configuration Guide for more details

- ❑ WPA Compliance, Cost, LCA, and RDR
Web Services use only Database
Authentication even if the application uses
the LDAP or pre-authentication methods.



- ❑ This allows integrations to use “Users” that are stored in local database only and not require creation of these users in the LDAP directory or re-use a SSO user for authentication.

New Feature In WPA EC Module



Independent of any Module, any Customer can deploy!

Automotive (Mar 2011)

ELV

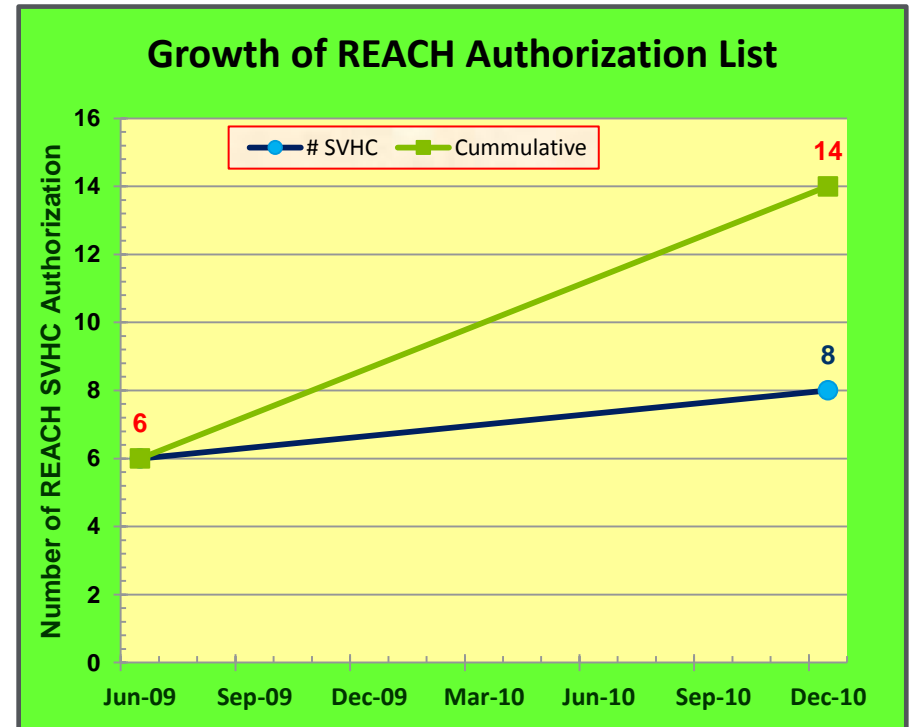
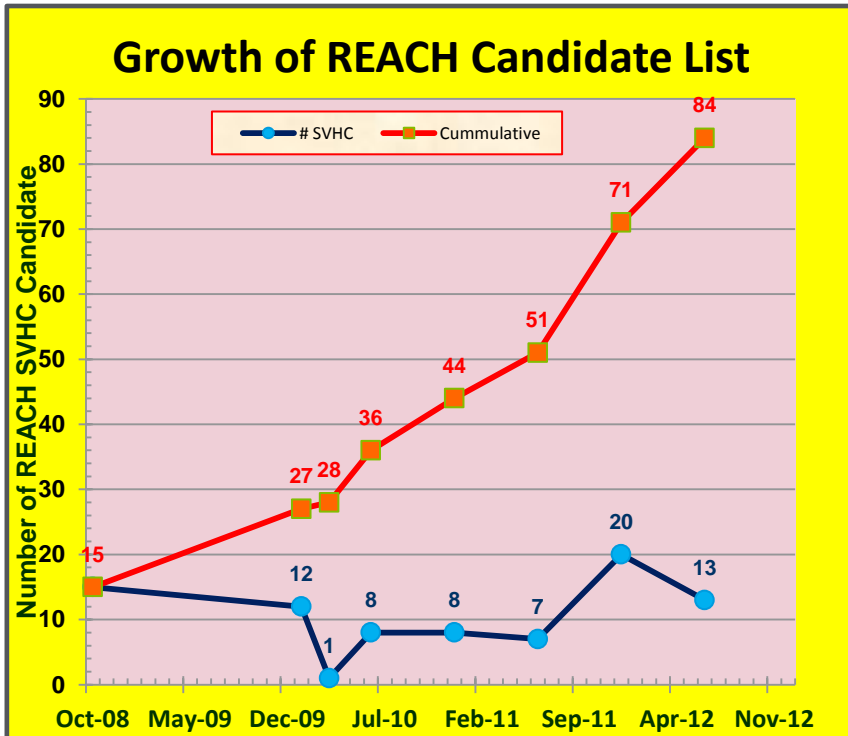
Installed Automatically when IMDS Module is deployed, but needs to be enabled through proper GADSL / ELV Spec License.

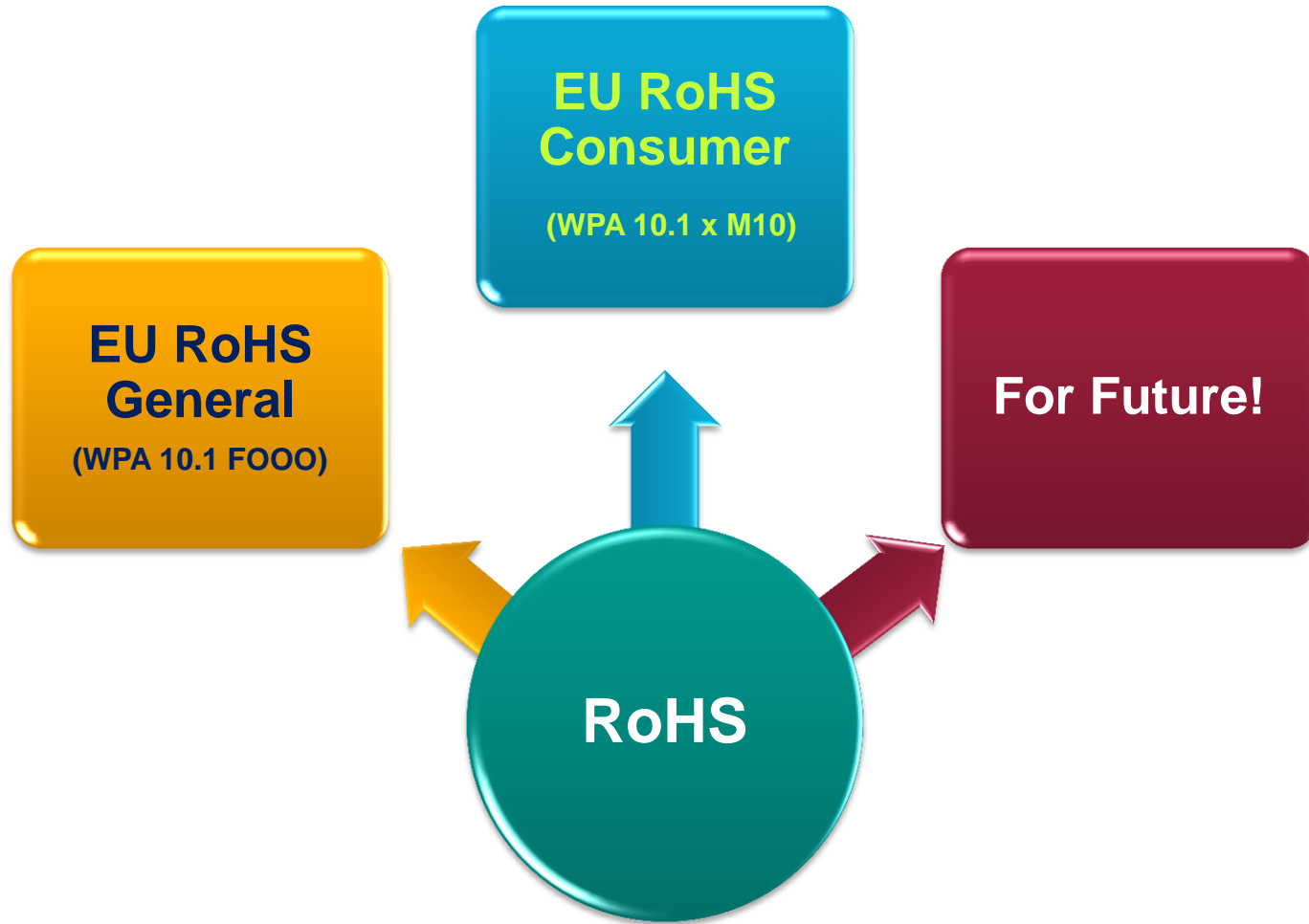


Candidate (Jun 2012)



Authorization (Dec 2010)





ROLE_EC_BATTERY

- *Enables the user to Mark or Unmark a Part as a Battery.*

ROLE_EC_GENERATE_REQUESTS

- *Enables the user to Generate Supplier Part Requests.*

ROLE_EC_MANAGE

- *Enables the Compliance Manager to manage Compliance for Parts.*

ROLE_EC_REVIEW

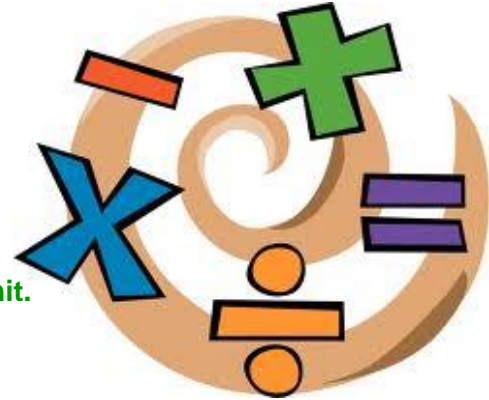
- *Enables the User to View, Accept, and Reject uploaded Material Declaration Files.*

ROLE_EC_UPLOAD

- *Enables the User to Upload Material Declaration Files.*
- *Access to View Upload Queue Page.*

Enhancement to “Material Content” Tab

- ❖ **Expand and Collapse of Bill of Substances Tree Structure.**
- ❖ **Measure Mass (g) = Declared Part Weight by Supplier.**
- ❖ **Calculated Mass (g) = Sum of Homogeneous Material Mass Declared.**
- ❖ **Total Unspecified Mass (%) = 100 – (Total Substance Mass Declared / Calculated Mass) x 100**
- ❖ **Deviation (%) = 100 – (Calculated Mass / Measured Mass) x 100**
- ❖ **Component (Sub-Part) and Semi-Component in the Structure along with their Quantity and Unit.**
- ❖ **Pre and Post Consumer Recycled % attributes are removed.**
- ❖ **Portion = % of Substance in THAT Homogeneous Material; Unspecified % listed against the Material**
- ❖ **Mass (%) = (Substance or Homogeneous Material Mass / Calculated Mass) x 100**



Material Content	Company Parts	Compliance	Material Declaration	Requests	IMDS Information	Lead Free
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Measured Mass (g)	Calculated Mass (g)	Total Unspecified Mass (%)	Deviation (%)
20	19	5.263158	5

+ -


Name / Number	Internal Mat. N...	Description/Class/Category	Quantity	Unit	Portion - [unspecified] (%)	Mass (%)	Mass (g)
62038111		1 OHN RES				100	19
RES1			1	each		78.947368	15
RESIN		DUMMY MATERIAL CLASSIFICATION	-	-	[20]	26.315789	5
BIS(2-METHOXYETHYL) PHTHALATE (DBP)	117-82-8	BIS(2-METHOXYETHYL) PHTHALATE (DBP),...	-	-	20	5.263158	1
CHLOROTRIFLUOROMETHANE (CFC 13)	75-72-9	BSH BLACK, CHLORINE AND CHLORINE C...	-	-	60	15.789474	3
STEEL		DUMMY MATERIAL CLASSIFICATION	-	-		52.631579	10
BENZIDINE	92-87-5	AMINES (AZO DYES), AMINES (AZO DYES) P...	-	-	30	15.789474	3
BISMUTH NITRATE	10361-44-1	BISMUTH/ BISMUTH COMPOUNDS, INORG...	-	-	70	36.842105	7
RES2			1	each		21.052632	4
CLAY		DUMMY MATERIAL CLASSIFICATION	-	-		21.052632	4
ACTINOLITE	77536-66-4	ASBESTOS FIBRES, ASBESTOS, ASBESTO...	-	-	25	5.263158	1
DICHLOROFLUOROMETHANE (HCFC 21)	75-43-4	CHLORINE AND CHLORINE COMPOUNDS,...	-	-	75	15.789474	3

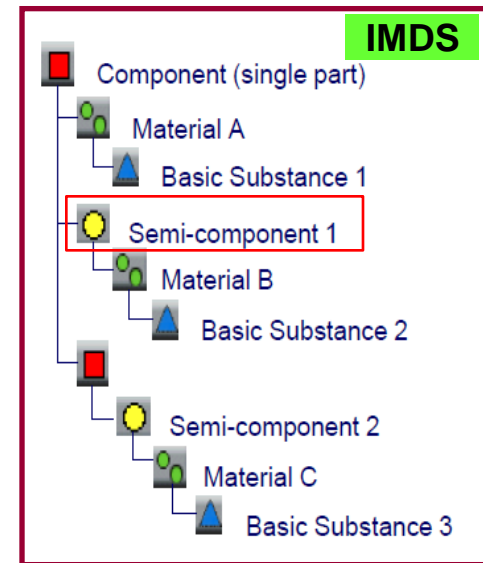
The Maximum number of Levels displayed when (+) clicked is configurable.

a. Introduction and Support for “Semi-Components”

- ❑ A *Semi-Component* **IS NOT** the same as what is commonly referred to as **Sub-Component**.
- ❑ E.g. Bolt of Cloth, a wire wrap that is cut down, vinyl tubing that is cut from a roll, etc. - something that is *used by weight, length, or volume* during processing.
- ❑ Semi-Component are displayed only in the context of **IMDS Dataset**.
- ❑ Parts that uses “Semi-Components” are *flagged*.
- ❑ Icon used =  Semi-Component

WPA


Name / Number
NMB1978
 Black Wire
ABS
ABS
ABS
BENTONITE
ABS
2-(3,6-DIHYDROXY-2...
2-ETHOXYETHYL 2-(4...
ABS
CARBON BLACK

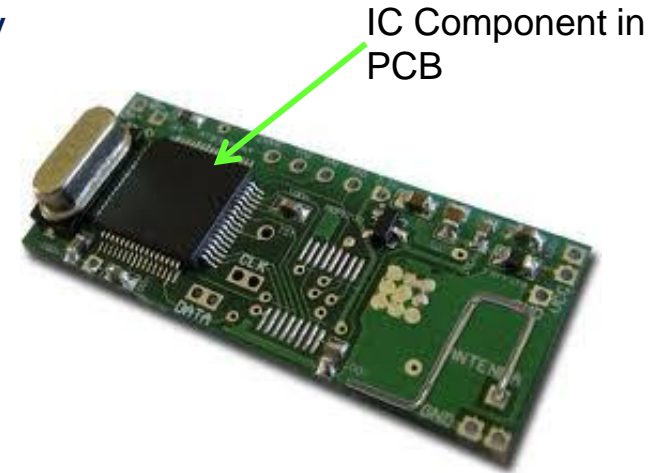


Supplier Part Search Results

No.	Part Number	Description	Supplier	EC Part Owner	Semi-Component	Disclosure	Last Report...
1	901268559	Comp_mat_in_mat_2	PTC		No		07/04/2012
2	COMP_MAT_IN_MAT_3	Comp_901268928	PTC		No		07/10/2012
3	SC_MAT_IN_MAT_PC_01	SC_Mat_In_Mat_PC_01	PTC		Yes		05/23/2012
4	COMP_MAT_IN_MAT_4	Comp_901268950	PTC		No		07/10/2012
5	GRN5615	Clip 2150	PTC		No		11/12/2011
6	SC_SAME_NAME_DIFF...	SC_Same_Name_Diff...	PTC		Yes		05/29/2012
7	SEMICOMP_MAT_IN_MA...	SemiComp_901268951	PTC		Yes		07/10/2012

b. Introduction and Support for “Components”

- ❑ A *Component* **IS NOT** the same as what is commonly referred to as **Part**.
- ❑ A Component is a *Sub-Part*.
- ❑ E.g. Resistors, Capacitors in a Assembled PCB.
- ❑ Icon Used =  Component



Measured Mass (g)	Calculated Mass (g)	Total Unspecified Mass (%)	Deviation (%)
20	20	-	0

Name / Number	Internal Ma...	Description/Class/Category	Quantity	Unit	Portion - [unspecified] (%)	Mass (%)	Mass (g)
62038		1 OHN RES				100	20
RES1			1	each		75	15
RESIN		DUMMY MATERIAL CLASSIFICATION	-	-		25	5
BIS(2-METHOXYETHYL) PHTHALATE (DBP)	117-82-8	BIS(2-METHOXYETHYL) PHTHALA...	-	-	40	10	2
CHLOROTRIFLUOROMETHANE (CFC 13)	75-72-9	BSH BLACK, CHLORINE AND CHL...	-	-	60	15	3
STEEL		DUMMY MATERIAL CLASSIFICATION	-	-		50	10
BENZIDINE	92-87-5	AMINES (AZO DYES), AMINES (AZ...	-	-	30	15	3
BISMUTH NITRATE	10361-44-1	BISMUTH/ BISMUTH COMPOUND...	-	-	70	35	7
RES2			1	each		25	5
CLAY		DUMMY MATERIAL CLASSIFICATION	-	-		25	5
ACTINOLITE	77536-66-4	ASBESTOS FIBRES, ASBESTOS, ...	-	-	20	5	1
DICHLOROFLUOROMETHANE (HCFC 21)	75-43-4	CHLORINE AND CHLORINE COM...	-	-	80	20	4

c. Upload Data Parsers for IMDS

❑ IMDS Files that can be processed (Ver 2.5 / 2.6):

- MPS All (Sample File Attached)
- MPS Daily (Sample File Attached)
- CMS Daily (Sample File Attached)

❑ Supported IMDS Parsers:

- IMDS
 - *Supplier Part / Material has to exist in WPA*
 - *Was named as "IMDS No Validation" in 10.1 x F000*
- IMDS Create Parts
 - *Supplier Part / Material will be created when they are not existing in WPA*
- IMDS Create and Accept Parts and Materials
 - *As a shortcut process, files will not require any Approval step and is auto accepted.*
 - *Supplier Part / Material will be created when they are not existing in WPA*
- IMDS Substance Application To Exemption Mapping (Role EC Administrator required)
 - *Used to map "Application Codes" (for a Spec) to ELV or GADSL Exemptions*



MPSDaily.dat



MPSAll.dat



CMSDaily.dat



MSATE.data

Upload Files

Tasks	Step 1: Select Files
1. Upload Files 2. View Upload Queue 3. Review Uploads	<p>Message(s)</p> <ul style="list-style-type: none"> • Upload Tips: <ul style="list-style-type: none"> ○ Maximum number of files is 10 ○ Maximum recommended upload size for each file is 5 MB ○ For best performance, please upload larger files during off-peak hours <p>Select File Name* : <input type="text"/> <input type="button" value="Browse..."/></p> <p>Step 2: Select Uploading Options</p> <p> <input type="button" value="Upload All"/> <input type="button" value="Delete"/> <input type="button" value="Apply"/> </p> <div style="border: 1px solid gray; padding: 5px;"> <ul style="list-style-type: none"> IMDS Substance Application to Exemption Ma Attributes BOM AVL Bulk Exemption Mapping Compliance Specification Cost Breakdown Types Cost Data Cost Estimate Types Currency Exchange Rates IMDS IMDS Create Parts IMDS Create and Accept Parts and Materials IMDS Substance Application to Exemption Mapping IPC IPC Continue On Unknown Supplier Part IPC Create References, Sup.Part, Supplier, Cmp.Part IPC Create References, Supplier IPC Create Supplier Part, Supplier LCA Electricity Emission Data LCA Reference Data - CSV LCA Reference Data - EcoSpold </div>

Files are "Split" based on "Supplier Part" for easy Acceptance / Rejection.

d. “Material” Tab in “View Uploaded Data” Page

- ❑ **Accept / Reject Process** for “Material” Created through IMDS File Upload.
- ❑ “Materials” are made “**Official**” when Accepted.
- ❑ Internal Notification is available on Acceptance or Rejection.
- ❑ Accept / Reject Comments are stored in the “**History**” Tab of the Material.

View Uploaded Data [Back to Review Uploads](#)

Supplier Part **Material**

Accept Reject

Accept/Reject Comment:

Enter comment Remaining Characters 2000
(Comment is required for Reject action)

<input type="checkbox"/>	No.	Show	Document Name	Material Name	Internal Material Number	Supplier	Standard Material Number	Material Classification
<input type="checkbox"/>	1		CMSDaily_900032d_000023.dat	Green PAINT	GP5050	PTC		6.1
<input type="checkbox"/>	2		CMSDaily_900032d_000021.dat	Steel 1020	CRT1020	PTC	1020	1.1
<input type="checkbox"/>	3		CMSDaily_900032d_000020.dat	Yellow Paint 6670	RT8989	PTC		6.1
<input type="checkbox"/>	4		CMSDaily_900032d_000022.dat	Rubberized Coating EPDM	XNR3300	PTC		5.3

Page 1 of 1 Displaying 1 - 4 of 4 Rows/Page

e. “IMDS Information” Tab in “Supplier Part Information” Page

- ❑ “IMDS Information” tab details are created only for “IMDS File” uploads.
- ❑ The data can also be viewed in “Material Content” Tab – will not display IMDS specific information.
- ❑ This data will not be created for normal Material Declaration Uploads (e.g. IPC forms) – displayed as “No data available”.

<input checked="" type="checkbox"/>	Name / Number
<input checked="" type="checkbox"/>	Internal Mat. No./CAS No.
<input checked="" type="checkbox"/>	Description/Class/Category
<input checked="" type="checkbox"/>	IMDS ID / Version
<input checked="" type="checkbox"/>	Supplier
<input checked="" type="checkbox"/>	Poly Parts Mark
<input checked="" type="checkbox"/>	Mat. Symbol
<input checked="" type="checkbox"/>	App. Code
<input checked="" type="checkbox"/>	Proc. Chemical
<input checked="" type="checkbox"/>	Post Indust. Recycl. (%)
<input checked="" type="checkbox"/>	Post Cons. Recycl. (%)

Material Content Company Parts Compliance Material Declaration Requests IMDS Information Lead Free											
Name / Number	Internal Mat. No./CAS No.	Description/Class/Category	IMDS ID / Version	Supplier	Poly Parts Mark	Mat. Symbol	App. Code	Proc. Chemical	Post Indust. Recycl. (%)	Post Cons. Recycl. (%)	
YIE32-1000		Motherbord for cell phone	900545299 / 1								
Cap CHIP NTC-			900545302								
Capacitor EI			900545303								
NTC Coe MnO2	6.2		900545188	N/A							
7440-44-0		CARBON AND CARBON COMPOUN...	1995								
MANI 1313-13-9		OTHER, TRADE UNION	2305								
TANT 7440-25-7		CHK: CLASSIFICATION 1-4, CHK: C...	3135								
Weichlot	4.2		900545187	N/A							
AG 7440-22-4		CHK: CLASSIFICATION 1-4, CHK: C...	3090								
P-F-F 9003-35-4		CHK: CLASSIFICATION 1-6, CHK: N...	2812								
Epoxy Moldir			900545304		Not Applicable						
PA66 GF xx_PA66	5.1.a		900545189	N/A		PA66GF25					

f. IMDS Reporting Class for “Part Request” Generation

- ❑ “**IMDS Requests**” can be generated for “Supplier Parts”. One Request for each Part.
- ❑ Requests are created in **xml Format**. Requests Contain the basic details of the “Supplier Part”.
- ❑ See the Configuration Guide for the details on email notification configuration.

Send Request

Steps

1. Select Request Options
2. Select Response Options
3. Request Summary

Send Supplier Part Requests

Select Contacts to send to

Supplier	Supplier ID	Contact	Contact E-mail	Contact Phone
Robo Supplier B	39048576	Peter Pan	peter.pan@robob.com	323-234-7676
Robo Supplier A	10623423	John Smith	John.smith@roboa.com	555-55-5555

Page 1 of 1

Selected Supplier Parts

- RB-HTD-46
- RB-FJH-567

Reporting Class - IPC 1752-1 / IPC 1752-2

Reporting Class - IPC 1752A

Reporting Class - IMDS

- IMDS: IMDS Material Data Sheet (MDS)

g. “Warning Message” During IMDS File Uploads

- ❑ Used widely in IMDS Uploads for records that are marked as Hidden or Deleted in IMDS Data source and when part data is already uploaded in WPA.
- ❑ Warning Messages displayed during the “Accept/Reject” Process, in Review Uploads step and can be viewed in respective “Document Information” Page too.
- ❑ These warnings are stored along with the uploaded Documents (upload Files).

Review Uploads

Tasks

1. [Upload Files](#)
2. [View Upload Queue](#)
3. Review Uploads

Accept
Reject
View Uploaded Data
Export To Excel
Filter By... ▾

Accept/Reject Comment:

Remaining Characters 2000
 (Comment is required for Reject action)

☐ ID	File Name	Uploading Option	Warning Messages	User	Size	Date
<input type="checkbox"/> 7549	CMSDaily_900032d_000024.dat	IMDS	☐ Warning	kannan	2 KB	10/11/2012 15:05:55
Uploading Option:IMDS E-EC-UP-00202: Supplier Part '100_PART_68' is already loaded.						
<input type="checkbox"/> 7548	CMSDaily_900032d_000023.dat	IMDS	☐ Warning	kannan	954 bytes	10/11/2012 15:05:55
Uploading Option:IMDS E-EC-UP-00200: Material 'Green PAINT' is already loaded.						
<input type="checkbox"/> 7547	CMSDaily_900032d_000022.dat	IMDS	☐ Warning	kannan	795 bytes	10/11/2012 15:05:55
Uploading Option:IMDS E-EC-UP-00200: Material 'Rubberized Coating EPDM' is already loaded.						

h. Support for “Material Norms”

- ❑ Material Norms are Extracted and Stored from IMDS Upload Files against the Respective Materials.
- ❑ Material Norms are “**Material Standards**” that contains specific information about that Material.
- ❑ Material Norms are Parsed and Stored for “Material in Parts” but they are not displayed in GUI.

Material Information

Material - UNS S41008

Material Name: UNS S41008
Trade Name: N/A
Internal Material Number: UNS S41008
Standard Material Number: UNS S41008
Material Norm: ASTM A240
ASME SA240
ASTM A473
Supplier: IMDS-Committee / ILI Metals
Contact:
Reported Date: 09/22/2012
Version: 1
Official: Yes

Material Content | IMDS Information | History

Material Structure	IMDS ID	Internal Material Num...	CAS Number	Material Classification	Process Chemical	Percentage
▲ Martensitic Cr Stainless Steel (Hardenable by Heat Treatment, Low Carbon) (410S)	11897587	UNS S41008		1.1.2		100
C	1995		7440-44-0			0 - 0.08
CHROMIUM	1349		7440-47-3			11.5 - 13.5
FE	1762		7439-89-6			86.125
MANGANESE	2301		7439-96-5			0 - 1
NICKEL	2619		7440-02-0			0 - 0.6

i. Identification of “Suppliers” based on “Supplier Code”

- ❑ When uploading MDS Files, Suppliers can be identified based on their “Supplier Code” from the “RecipientRecord (R-Record)” detail.
- ❑ MDS Files also contains the following to identify the Suppliers:
 - IMDS Company ID or IMDS Organization ID (in MC Record)
 - Supplier Codes (in R Record)
- ❑ WPA Maintains multiple Supplier IDs as “Alternate IDs”
- ❑ Matching of “Supplier” is done systematically based on IMDS ID, Supplier Code, Alternate ID (in this order).
- ❑ When a match is found at any stage, all other IDs are added as “Alternate IDs”.

Supplier Information

Actions:

▾ Supplier - PTC

Name: PTC
 Description:
 Organization ID: 900033-PTC-900033
 Classification:
 Rating:
 Active: Yes

Contacts
Locations
Alternate IDs
Documents
Manufacturing Location

No.	Alternate ID	Alternate ID Type	Last Modified Date
1	IM4IMDS	SUPPLIER_CODE	09/18/2012
2	g600	SUPPLIER_CODE	10/10/2012
3	G700	SUPPLIER_CODE	10/01/2012
4	G600	SUPPLIER_CODE	08/16/2012
5	2339	SUPPLIER_CODE	08/15/2012
6	50000127	SUPPLIER_CODE	10/15/2012
7	900033	IMDS	05/15/2012

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Page of 1
⏪
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- ❑ Search for “Supplier Part” based on “Multiple”:
 - Material Name.
 - Containing Substance Name.
 - CAS#, EC #, IMDS ID.

The screenshot shows a search interface titled "Search by Material & Substances". It contains four input fields: "Material Name:", "Containing Substance:", "Substance Category:", and "Substance ID (CAS No., EC No., or IMDS ID):". Each field has a text area below it with the instruction "Separate multiple materials/substances with a new line character." A small blue arrow icon is visible at the bottom right of the "Substance Category" field.



- ❑ Secure upload of “Material Declarations” into WPA based on the File Extensions. Required File Extensions can be configured for the upload. All other files are filtered based on this configuration.

- ❑ All “Searches” standardized based on “New Line Character” only. Comma based separations are removed!

The screenshot shows a search interface titled "Search for Supplier Part". It contains three input fields: "Supplier Part Number:", "Supplier Part Description:", and "Company Part Number:". Each field has a text area below it with the instruction "Separate multiple parts with a new line character." A red box highlights the instruction text for the "Supplier Part Description" field.



- ❑ Hyperlinks to Source System (Part Master) for the Company Part and Supplier Parts can be configured for parts in WPA. These hyperlinks can be displayed in their respective Information Pages. Windchill link displayed as OOTB.

- ❑ “Effective Date” attribute is added to the “ProductID” xml tag with reference to the “IPC BOM Report” xml. Effective Date will be the “Current Date” of report generation. This will help “BOM Check” Imports.



- ❑ Stale Database Connections can be Monitored and Evicted through property file configurations. Refer to the configuration guide for details on the parameters.



New Feature In WPA Cost Module

Upload Cost Data

General Information

File name* :

Saved Template :

Delimiter* :

Part Type* :

Part Number Column* :

Organization ID Column* :

Part Type* :

Part Number Column* :

Organization ID Column* :

Line Number Start* :

Part Number Column* :

Organization ID Column* :

Line Number Start* :

* Indicates a required field

“Primary Cost Estimate” can be set in Bulk for all the “Parts” through **Upload > Upload Cost Data.**

Target Cost Information

Currency Code :	Column :	<input type="text"/>
	Default :	<input type="text"/>
Target Cost :	Column :	<input type="text"/>
Volume :	Column :	<input type="text"/>

Cost Estimate Information

Cost Estimate Type :	Column :	<input type="text"/>
Currency Code :	Column :	<input type="text"/>
	Default :	<input type="text"/>
Cost Estimate :	Column :	<input type="text"/>
	<input type="checkbox"/> Breakdown :	
Confidence :	Column :	<input type="text"/>
Volume :	Column :	<input type="text"/>
Is Primary :	Column :	<input type="text"/>
	Value of True :	<input type="text"/>



Is Primary : **Value of True :**

- ❑ Display Ranking can be set for the “Cost Breakdown” based on the Business Priority – Frequency of Usage etc.
- ❑ Cost Breakdown Type Upload Template has been revised to set this “Ranking”.
- ❑ Sample File attached. Ranks can be set to any number.



costbreakdowntype.data

Manage Cost Estimates

Steps

Enter Cost Estimates

1. Enter Cost Estimates

2. Preview

Estimate Type	Owner	Expected Volume	Cost Estimate
Target Cost	kannan	10000	\$ 35.0000

* Indicates a required field

Company Part

Part Number:
[MS51870-C25111](#)

Description:
RES

Commodity:

Organization:
[DUNS1](#)

Source System:

Estimate Type	Estimate Options	Primary	Currency Code	Cost Estimate*	Confidence(1-100)*	Expected Volume	Enable Cost breakdown	Delete
2015 COST	Apply Supplier F ▾	<input checked="" type="radio"/>	USD ▾	\$ 33.4	97	20000	<input checked="" type="checkbox"/>	<input type="checkbox"/>

[Add Cost Estimate](#)

Enter Cost Breakdown

Estimate Type

2015 COST

Clearing	Freight	Labor	Material	Misc	Misc12	Overhead	Process	Rejects	Setup	Tooling	Total Cost
\$ 2.34	\$ 1.32	\$ 4.86	\$ 6.43	\$ 2.92	\$ 3.63	\$ 1.87	\$ 1.51	\$ 2.29	\$ 2.49	\$ 3.75	\$ 33.4

Supplier Parts

Supplier Part Estimates

If a user entered estimate is not present for a company part, the following supplier part estimates will be used.

Estimate Type	Cost Estimate	Confidence(1-100)	Expected Volume	Supplier Part	Supplier
2015 COST	\$33.4	97	20000	62038111	Tyco

Page 1 of 1 Displaying 1 - 1 of 1 Rows/Page 15

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